

GLUETEC GROUP

Strong bonds.

BUSINESS MODELS



More than adhesives. Adhesive expertise.

Full service for industrial adhesives, sealants and aerosols.

The GLUETEC GROUP is the right partner for integrated adhesive solutions in the B2B environment.

Our own audit management ensures the highest quality standards.



ADHESIVE DEVELOPMENT



FILLING TECHNOLOGY



PACKAGING



PRIVATE LABEL

FACTS & FIGURES



MORE THAN 20 YEARS OF ADHESIVE EXPERTISE

- Full service provider for adhesives, sealants and aerosols
- €11.8 million annual turnover
- 70 Employees
- Locations in Germany, Poland and Slovenia
- About 100 adhesives & sealants and 50 aerosols
- Development and production of green polyurethane adhesives



GLUETEC GROUP



WIKO POLAND

WIKO Klebetechnik Sp. zo.o.

Production & Sales



GLUETEC GERMANY

GLUETEC Industrieklebstoffe GmbH & Co. KG

Development & Management



GLUETEC SLOVENIA

GLUETEC d.o.o.

Sales South-East-Europe



QUALITY & CERTIFICATIONS



Integrated management system with high-level structure

- Quality assurance: close-meshed supplier audits ensure the highest quality standards
 - Test methods according to international standards
 - Active quality management and process optimization
 - Responsible hazardous substances and occupational safety management
- ✓ Environmental Management DIN ISO 14001:2015
 - ✓ Quality Management DIN ISO 9001:2015
 - ✓ DVGW – type examination certificate (gas equipment and water heating equipment)
 - ✓ Hazard Level H3 classification (for rail vehicle) : DIN EN 45545-2
 - ✓ GEV-EMICODE for very low emissions
 - ✓ ISEGA - Declaration of no objection
 - ✓ FABES - Declaration of conformity for migration behaviour of materials in contact with food



ADHESIVES: EXPERT ADVICE



- We accompany you through all steps
 - Optimal product selection
 - Target group-oriented design
 - User-friendly packaging
 - Hazardous substance labelling, UFI code
 - Safety data sheets
- Technical application advice
 - Processing
 - Storage
 - On-site consultation



YOUR COMPETENCE TEAM



Product Management



Dr.-Ing. Benedikt Peter

Doctor of Engineering
Product Manager
Tel. +49 9369 9836 16
Mob. +49 160 3678733
b.peter@gluetec-group.com



Research & Development



Dr. Dipl.-Chem. Meike Sapotta

Doctor of Chemistry
Research & Development
Tel. +49 9369 9836 56
m.sapotta@gluetec-group.com



Quality Assurance



Agnieszka Chrobok

Head of Quality Management
WIKO Polen
Mob. +48 510196677
a.chrobok@gluetec-group.com



Maja Surmacka

Master of Science Chemistry
Quality Assurance Employee
Tel. +48 510913824
m.surmacka@gluetec-group.com



Joanna Jachura

Master of Science Chemistry
Quality Assurance Employee
Tel. +48 343725869
jjachura@gluetec-group.com

YOUR CUSTOMER ADVISORS



In Germany:



Nils Lang

Sales Manager Germany
Tel. +49 9369 9836 25
Mob. +49 163 7169469
n.lang@gluetec-group.com
PLZ 2, 4, 5, 6, 7



Markus Hartig

Commodity Manager, DVS®/ EWF
Europ. Adhesive Specialist
Mob. +49 174 3111724
m.hartig@gluetec-group.com
PLZ 0, 1, 3, 8, 9

In Poland:



Grzegorz Nocek

Sales Manager Poland
Mob. +48 514 791704
g.noczek@gluetec-group.com



Anna Beitnitz

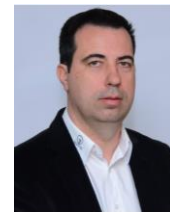
Sales Manager
Tel. +49 9369 9836 12
a.beitnitz@gluetec-group.com
PLZ 2, 3, 4, 5, 6, 8



Daniel Schmid

Sales Manager
Tel. +49 9369 9836 23
d.schmid@gluetec-group.com
PLZ 0, 1, 7, 9

In Slovenia and Austria:



Beno Bagari
CEO GLUETEC Slovenia

Sales Slovenia & Austria
Tel. +38 659 079395
Mob. +38 651 377200
b.bagari@gluetec-group.com

YOUR BENEFITS



GLUETEC IS YOUR STRONG PARTNER



- ✓ The supplier of the market leaders
- ✓ Highest quality standards
- ✓ Full service: You can fully concentrate on your core business
- ✓ The solution finder - we accept every challenge
- ✓ Your loyal partner: competent and reliable with decades of industry experience

HISTORY



COURAGUE. TARGETY.
CONSEQUENT.



- 1997** Foundation WIKO e.K., Germany by Wilhelm Kopp
- 2000** Foundation GLUETEC GmbH & Co.KG, Germany by Christine Kopp
- 2004** Investment in the first filling machine
- 2005** Foundation WIKO KLEBETECHNIK Sp.zo.o., Poland
- 2012** Foundation GLUETEC d.o.o., Slovenia and merging of the German subsidiaries
- 2016** New construction of the production site in Poland, extensive investments in machinery
- 2018** GLUETEC GROUP: Merging of the three locations
- 2019** Investment in new R&D department: development & production of own adhesive formulations



Expertise and flexibility for individual solutions

- Headquarter since 2000
- R&D adhesive development
- Comprehensive and expert application advice
- Project Management & Sales Engineering
- Graphics & Design
- Packaging technology
- Application engineering



Production site for high-volume filling

- Production with the most modern machinery
- Consistently high quality
 - Automatic, process-monitored filling
 - Quality and testing laboratory
- Maximum efficiency and best-price solutions
- Consulting & regional distribution
- Central in Europe: short distances to your production facilities



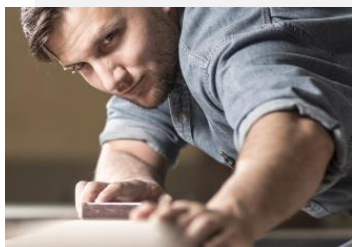
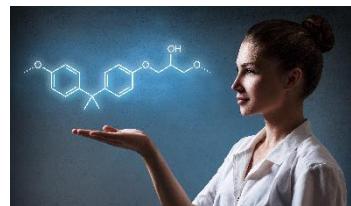
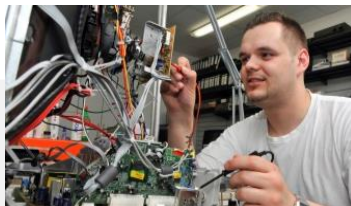
On-site advice and service

- Regional sales office for Austria and South-East Europe
- Consulting & regional distribution
- Close to the market, close to the customer
- Wide industry coverage
- Central location: short distances to your production facilities

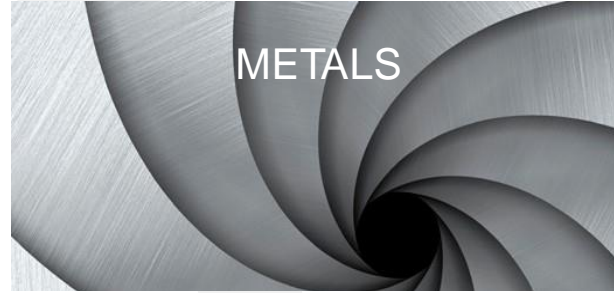
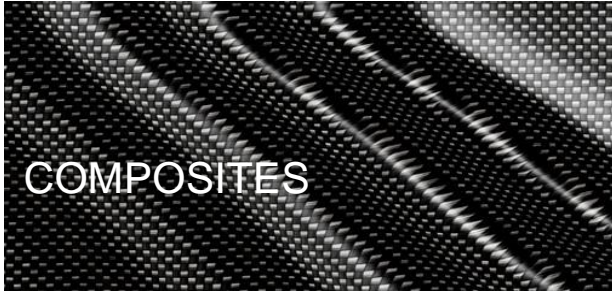
SECTORS



INDUSTRY, HAND CRAFT & TRADE



APPLICATIONS



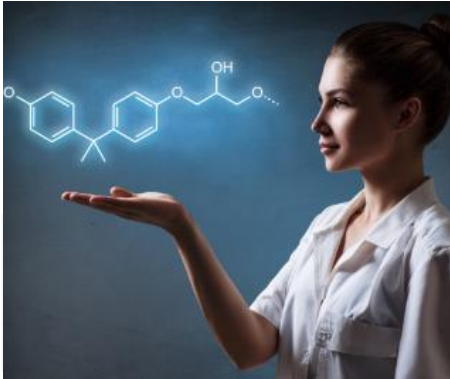


ADHESIVE DEVELOPMENT

ADHESIVE DEVELOPMENT

- ✓ Specially developed new formulations with unique selling points for the adhesives of the future
- ✓ Highly reactive polyurethanes with low labelling ("cancer-free PUs") on a patented technology
- ✓ Maximum performance without carcinogenic ingredients
- ✓ Product development of 2K systems for fast (10 seconds open time) and slow (up to 10 minutes) adhesives
- ✓ Development in DE, production in PL

DEVELOPMENT PROJECTS



- ✓ Development partner of publicly funded research projects
- ✓ Hyperelastic, low-label polyurethane adhesives for interior fittings in rail vehicles
- ✓ Highly reactive, low-label polyurethane structural adhesives
- ✓ Flame-retardant acrylate adhesives (UL94 - HB certified)
- ✓ UV-curing acrylate/epoxy resins for the production of composite materials (CCC Cold Cure Composites)

PRODUCTION & FILLING TECHNOLOGY



FILLING TECHNOLOGY

PRODUCTION

- Bubble-free production
- Maximum production efficiency
- State-of-the-art machinery: precise, automated and SPC-controlled

CONTRACT FILLING

- Filling of 1-component and 2-component adhesives
- Flowing processes just-in-time
- Consistently high quality: certified processes, active quality management and continuous material monitoring
- Individual small series also possible

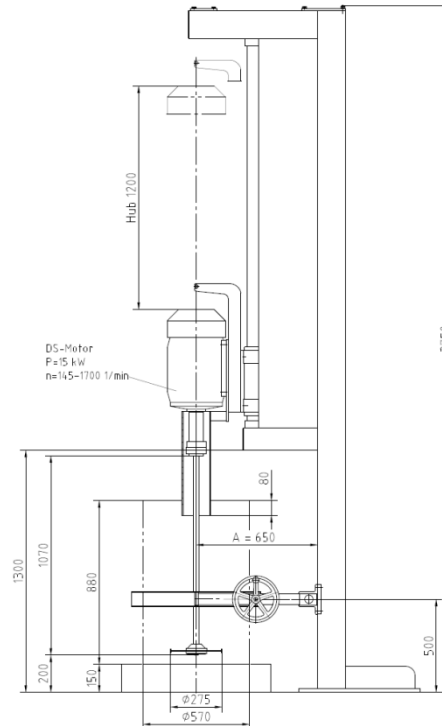
CONTRACT LABELING

- Sheet and roll labels
- Imprint of batch number, filling date and MHD
- High-quality and optically perfect appearance of your brand



DISSOLVER: VOLLRATH-Dissolver, Typ VDWG 20

- Control Siemens IP54
- Stroke length 1,200 mm
- 15 kW three-phase motor
- Batch size: 70 l - 180 l
- Capacity per shift: 4 batches a 200 l
- Dissolver disc VA, \varnothing 275 mm



Highest production efficiency for large-scale series

PERFORMANCE PROFILE: 2C FULLY AUTOMATIC FILLING LINE

- Annual capacity: 8 million pieces with three shift working
- SPC-controlled production with internal weight monitoring
- Automatically labelling with ink printing on label or base body



Highest production efficiency for large-scale series

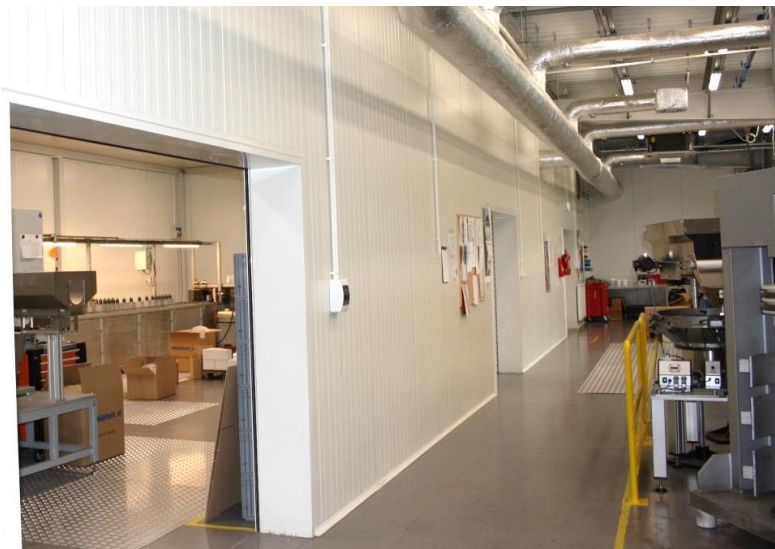


PERFORMANCE PROFILE: 2C FULLY AUTOMATIC FILLING LINE

- Viscosity range: 100 mPas to stable, abrasive/non-abrasive
- Reaction resin systems/adhesives: MMA, acrylates, epoxy resins, polyurethanes and many more (other systems on request)
- Packaging shapes: universal use of all sizes & shapes thanks to exchangeable cartridge carrier
- GLUETEC cartridges / best-cost-solutions
 - 25 ml syringe 1:1
 - 200 ml cartridge 1:1
 - 400 ml cartridge 1:1
 - 50 ml cartridge 1:1
 - 250 ml cartridge 10:1
 - 490 ml cartridge 10:1

Highest production efficiency for large-scale series





PERFORMANCE PROFILE: 2C HALF AUTOMATIC FILLING LINE

- Annual capacity: 2 million pieces with three shift working
- Viscosity range: 100 mPas to stable / non-abrasive
- Reaction resin systems / adhesives: MMA, acrylates, epoxy resins, polyurethanes and many more (other systems on request)
- Packaging shapes: universal use of all sizes & shapes thanks to exchangeable cartridge carrier
- GLUETEC syringes / best-cost-solutions
 - 10 ml syringe 10:1 37 ml syringe 10:1
 - 45 ml syringe 10:1 50 ml syringe 10:1

Highest production efficiency for large-scale series

PERFORMANCE PROFILE: 1C FULLY AUTOMATIC FILLING LINE

- Annual capacity: 10 million pieces with three shift working
- Viscosity range: 15 mPas to 200.000 mPas
- Superglues, Anaerobic adhesives
- SPC-controlled production with internal weight monitoring
- GLUETEC -Packaging / Best-Cost solutions with various shapes and caps
 - 3 ml bottle 5 ml bottle
 - 10 ml bottle 20 ml bottle
 - 50 ml bottle

Highest production efficiency for large-scale series

ADHESIVES



POWERFUL BRANDS.

- ✓ High product variety
- ✓ Well-known quality brands
- ✓ Proven product portfolio
- ✓ Complete and punctual delivery
- ✓ Tailor-made packaging
- ✓ Scalable quantities



WELDYX catalogue

WIKO catalogue



CHEMICAL-TECHNICAL QUALITY PRODUCTS



- Products for production and repair
- Solutions for industry, commerce and trade
- Cyanoacrylates, anaerobes, epoxy resin adhesives, securing lacquers, MS polymers, silicones, aerosols, pastes, tapes
- Strong in the private label sector

More information: [WIKO catalogue](#)

WELDYX®

HIGH PERFORMANCE FOR STRUCTURAL BONDING



- Industrial high-tech solutions for special applications
- Application mainly in automotive and railway industry
- 2-component structural adhesives based on methyl methacrylates
- Certificates: ISEGA - Declaration of No Objection and Railway Approval: Hazard Level H3, DIN EN 45545-2, R1
- Order quantities per customer between 5 - 25 tons

More information: [WELDYX catalogue](#)



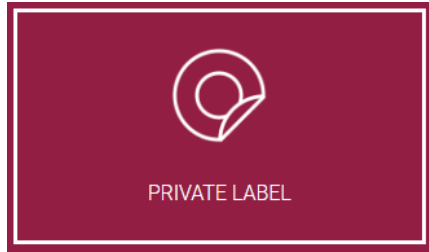
PACKAGING



INNOVATIVE PACKAGING SOLUTIONS AND SPECIAL CARTRIDGES.

- Large selection of user-friendly packs and packaging for manual application
- Individual packaging concepts
 - Dosing solutions, cartridges, syringes, cans, bottles
 - Blister, foil bags
 - Boxes and outer cartons

PRIVATE LABEL



WE OFFER YOU INDIVIDUAL PRODUCT DESIGN FOR YOUR BRAND.



Creation of the print data according to your design specifications using the current safety data sheet



Adapted to your brand and pack size



Imprint of batch numbers, filling date and best before date



Always up-to-date: professional implementation of current specifications and product trends

PRIVATE LABEL



LABELS



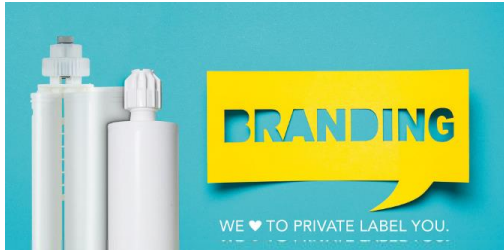
Small series: Sheet labels for manual labelling (minimum order quantity: 1,000 pieces)



Large series: Roll labels for machine labelling



Preparation of safety data sheets by our chemical office



SUCCESS FACTOR PRIVATE LABELS

- ✓ No capital commitment: cost reduction in financing, machinery, storage and personnel
- ✓ Individual service according to your needs: fast, convenient and flexible



Maximum flexibility and economy



Have we aroused your interest? We would be pleased to advise you personally under
Tel +49 9369 9836 0

STRONG BONDS.



CONTACT

GLUETEC Industrieklebstoffe GmbH & Co. KG

Am Biotop 8a

97259 Greußenheim

GERMANY

Phone: +49 9369 9836-0

Telefax: +49 9369 9836-10

Email: info.de@gluetec-group.com

Web: www.gluetec-group.com



GLUETEC GROUP

Germany | Poland | Slovenia